

# Windowmaker Option

## Reusable Profile Offcuts



### Overview

The use of Reusable Offcuts, through optimising your production, ensures the most efficient use of profiles to reduce wastage and save time and money.

### How it works

Once a Sales Order has been created, and a batch or sub-batch sent for production, Windowmaker will minimise profile wastage and offcut handling by cutting in advance for subsequent sub-batches.

The automatic process means that optimising the use of profile stock, and any offcuts, is simple to do and handled automatically.

### Key Features

- ▲ Add and view offcuts associated with saws or stock records
- ▲ Up to 999 offcut records can be stored for subsequent use during optimisation
- ▲ Edit the list of offcuts to allow for those used or produced manually
- ▲ Define per profile the length that is worth saving as an offcut
- ▲ Define the smallest length that can be loaded on a saw
- ▲ Choose to use stored offcuts or standard stock lengths, during optimisation
- ▲ The program can check if offcuts generated in the current sub-batch are reusable in the following sub-batch, and allow the profile to be cut immediately (pre-cut) so that no offcut arises
- ▲ Optimise standard stock lengths after offcuts have been processed
- ▲ Remove processed offcuts from the file

### Minimum Requirements:

- ▲ Hardware: Standard Windowmaker Specification. For more details click [here](#).
- ▲ Software: Windowmaker Lite, Advanced, Express, SQL or ERP, Windowseller. Please note, Windowmaker Lite is not capable of storing offcuts in the database
- ▲ The options [Bar Optimisation](#) and [Sub-batching](#) are required